



**“ SnO_2 -ZNO NANOCOMPOSITE SYNTHESIS AND CHARACTERIZATION
PRODUCED CONFIDENT CONDUCTING POLYMERS FOR SENSING
APPLICATIONS”**

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Abstract: This reduced light transmission and increased energy loss.

Synthesis, self-assembly, and ZnO nanostructure and nanocomposites properties were examined. Chapters include zinc oxide nanoparticle production, characterization, and use. Order of this chapter: In the first half, asymmetric ZnO nanostructures with an interior cavity are examined. Structurally anisotropic nanostructures have newly formed inner spaces in their top areas. Different from nanostructures' hollow interiors. Surfactants may control fundamental nano-crystallites and two or more crystal planes in ZnO asymmetric nanostructures. As advised.

Hydrothermal processing created hourglass-shaped ZnO nanostructures. Scientists discovered ZnO subunits' structure and self-assembly method using Tween-85. Hour-glass structures are linearly assembled by van der Waals interactions between subunits' surface-anchored alkylated oleate groups. Van der Waals interaction on surfaces enabled this finding. This came to light after hourglass buildings were disassembled.

Keywords: Substance Characteristics, ZnO Oxide, Synthesis, Nanostructure, and Nanocomposites

INTRODUCTION

We synthesized ZnO and SnO_2 nano-composites by sol gel synthesis and examined their structural, morphological, and electrochemical properties. X-rays measure composite composition-based particle size and strain. As SnO_2 content increases, AFM shows a mainly homogeneous and granular surface.

Optical experiments using photoluminescence. Doped samples peak-shifted somewhat more than un-doped ones. Doping the host matrix and altering nano-composites' band gap energies triggered the shifting.

SnO_2 -ZnO nanocomposite is synthesized at room temperature using SILAR. XRD patterns of

annealed films show SnO₂-ZnO nanocomposite formation. SEM displays SnO₂-ZnO nanocomposite's porous nanoparticle network. ZnO is cauliflower-shaped, SnO₂ nanoparticle-like. Composite film elements are EDS-validated. LPG, ethanol, hydrogen sulfide, and ammonia were detected by SnO₂-ZnO nano-composite sensors.

When SnO₂ ratio was increased, light communication decreased and energy loss rose. This was because the ratio reduced energy loss.

This work focused on ZnO-related nanostructures and nanocomposites production, self-assembly, and properties. This doctoral thesis was compulsory reading and writing. The nine chapters of this thesis describe zinc oxide nanoparticle creation, characterization, and application methodically. The chapters are ordered as follows: Chapters are presented in this order: Asymmetric ZnO nanostructures with cavities are examined in the first half of this article. New structural anisotropy was found in the upper half of nanostructures with the newly created internal space. Nanotube-based nanostructures enabled this discovery.

Hydrothermal method made hourglass-shaped ZnO nanostructures. Assembly accomplished its goal. Researchers used Tween-85 to identify ZnO subunits' unique structure and self-assembly. Van der Waals contact of surface-anchored alkylated oleate groups causes hourglass structures to assemble linearly. Hour-glass structures are linearly assembled via van der Waals contact. This was identified because van der Waals interactions are surface-anchored. This was discovered when the hourglass-shaped buildings collapsed.

Material Science and Engineering's ability to create new materials has transformed society. Thin film technology powers cutting-edge gadgets. Modern high-tech relies on thin film science and technology. Grove found that sputtering cathode with high-energy positive ions formed metal sheets. Thin device films have been made for 40 years. Many real-world problems require two-dimensional thin films.

Their surface functionalities are the same as bulk materials, yet they cost less. The nature, functionality, and new properties of thin films have been used to create new technologies. Thin film technology is growing daily as new technologies shrink to atoms and achieve tolerances only an electron microscope can read. Films are solids between two planes and extended in two dimensions, but limited in a third direction perpendicular to XY.

This creates modest localized warmth. When developing metal coating methods for thin plastic products, substrates often melt during first deposition cycles. Monitor source-to-substrate distances and deposition rates to coat temperature-sensitive substrates. Charge vaporization occurs via induction, electric resistance, and electron beam heating. Thin layers can be deposited using laser ablation, cathodic arc, and thermal methods Laser beams pass through a glass to focus on evaporated powder from outside the evaporation system.

Interfacial nano-control makes nanocomposites. Controlling molecular interface, structure, and morphology is the goal. Chemical/physical qualities and functions may be unattainable

separately. Nanocomposite domain sizes, topologies, and assembly must be tuned.

Solution solidifies using sol–gel. Sol-gel uses inorganic (chlorides, nitrates, sulfides) and metal organic precursors (alkoxide, acetylacetonate). Alkoxide precursor technique is flexible. Both hydrolysis and condensation cross-link molecular precursors. Zinc oxide, titania, and indium oxide develop at moderate temperatures.

Summary

This thesis aims to create, study, and use nanomaterials.

The study devised a nanocomposite to fix it. Nano-ZnO/SnO₂ co-precipitate. DLS, XRD, FTIR, SEM. Surface area of nanocomposites increased decolorization at wastewater concentration, catalyst quantity, and time. Time varied, but all experiments removed dye. High nanocomposite and low methylene blue minimized decolorization.

Nanorods in a nanoparticle matrix improve gas adsorption sites, making this material suitable for room-temperature gas detection with fast reaction and recovery.

RGO boosts photoexcited electron transport and material surface area, PANI increases light and dye absorption, and ZnO synergistically improves this. More efficient photocatalysts clean the environment.

Aluminum-doped ZnO nanoparticles were studied. In-situ polymerization produced Al-doped PPY-ZnO nanocomposites. Composites characterized by DSC, FT-IR, XRD, TGA. All composite samples expand and peak shift to lower wave numbers, indicating better conjugation and chemical interaction. Al-doped zinc oxide nanoparticles enhance composite conductivity, compactness, and conformation. Composites of amorphous polypyrrole with Al-doped ZnO nanoparticles.

Structure, thermal stability, surface morphology, optical, and electrical properties were examined. Studying optics, morphology, structure. The hexagonal wurtzite particles are 124.73, 48.51, and 80.69 nm. Agglomerate/granulate SEM images. FT-IR shows ZnO metal–oxygen, aluminum–oxygen, and metal–oxygen–aluminum bands.

This study hydrothermally generated p–n heterojunction SnO₂–SnO nanostructures in one pot. We used X-rays and electron microscopes on nanocomposite. n-SnO₂ nanocrystals on p-SnO crystals formed p–n heterojunctions. SnO₂–SnO composite gas sensors detected NO₂ better at 50 °C. p–n heterojunctions detect NO₂. Low-temperature NO₂ sensor SnO₂–SnO p–n. In situ-grown SnO₂ nanocrystals on SnO nanoplates improved sensor response. This research makes NO₂ and gas detectors.

Although pure SnO₂ nanoparticles possessed small grain sizes and large surface areas, they were poor NO₂ sensors. SnO₂–SnO heterojunctions may lower temperature and improve sensing. P–n heterojunction semiconductors detect gases well.

CBD used zinc sulfate (ZnSO₄), ethylenediamine (C₂H₈N₂), and sodium hydroxide to make ZnO thin films on glass slides. The films were structurally, morphologically, and optically evaluated. SEM nanorod assemblies.

The suggested growth method can create aligned ZnO nanorod arrays at scale without expensive or accurate vacuum equipment.

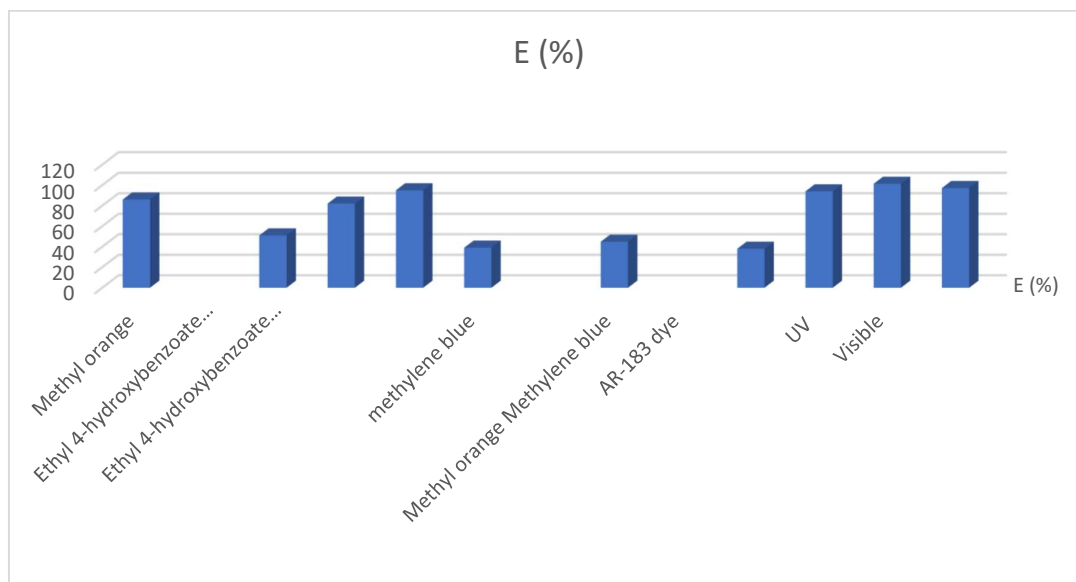
The work uses photochemistry to make Ag/SnO₂ composites. UV-induced silver nitrate photoreduction produces in situ Ag nanoparticles.

Researching compound AgNO₃ solutions. Under metal halide lamps, composites photodegraded aqueous methyl orange. Photocatalytic Ag/SnO₂ composites have enough silver.

Researching photocatalysis, composition, and morphology. Photoelectrons separate electrons and holes in SnO₂ silver. Ag nanoparticles boost SnO₂ photocatalysis. 3mM AgNO₃ Ag/SnO₂ composites degrade MO best. The synthesis of noble nanoparticle-loaded semiconductor photocatalysts is photochemical.

Table: Comparison of the photodegradation efficiency of methylene blue on pure ZnO and modified ZnO NPs

Material	Dye	Light	E (%)
ZnO	Methyl orange	VisibleUV	86
Sn ⁴⁺ -doped ZnO (2%)	Ethyl 4-hydroxybenzoate		
ZnO	bisphenol A	Visible	51
ZnO-SnO ₂ (4%)	Ethyl 4-hydroxybenzoate bisphenol A		82
ZnO-SnO ₂ (4%)	methylene blue	Visible	95
SnO ₂ ZnFe ₂ O ₄ /SnO ₂ (10%)			39
ZnO-SnO ₂	Methyl orange Methylene blue	UV	44.83
ZnO			AR-183 dye
ZnO-SnO ₂	UV	UV Visible	94
ZnO-SnO ₂	Visible		101.35
rhodamine B			97.20



Graph: Comparison of the photodegradation efficiency of methylene blue on pure ZnO and modified ZnO NPs

Polymers for Sensing

Natural Rubber

India rubber, latex, Amazonian rubber, caucho, and caoutchouc are polymers of isoprene with trace amounts of other organic compounds as impurities. Latex, caucho, caoutchouc, and India rubber are other names for rubber. Elastomers include natural rubber polyisoprene.

Cellulose

Cellulose is a linear polysaccharide with the chemical formula $C_6H_{10}O_5$ and several hundred to many thousands of β -linked D-glucose units. Cellulose is organic.

Green plants, algae, and oomycetes have cellulose in their cell walls, which is structurally important.

Cellulose dissolves in several media, including commercial tech. Cellulose is regenerated from pulp using reversible dissolution.

Chlorinated Vinyl

Vinyl chloride is an organochloride identified by the formula $H_2C=CHCl$. Also called vinyl chloride, chloroethene, or monomer. Use this colorless industrial chemical to make poly. Vinyl chloride monomer is a top-20 petrochemical producer.

Organic vinyl chloride $H_2C=CHCl$. Known as VCM or chloroethene. Poly (vinyl chloride) manufacturing requires this colorless industrial chemical. A top-20 global petrochemical producer is vinyl chloride monomer. The US produces the most vinyl chloride due to inexpensive chlorine and ethylene. Vinyl chloride is widely used and produced in China.

Vinyl chloride burns, cancers, and smells wonderful. It comes from soil microbes decomposing chlorinated solvents. Industry-generated vinyl chloride and chlorinated chemical degradation harm air and water. Landfills contain vinyl chloride.

Polyaniline (Pani) Polymer

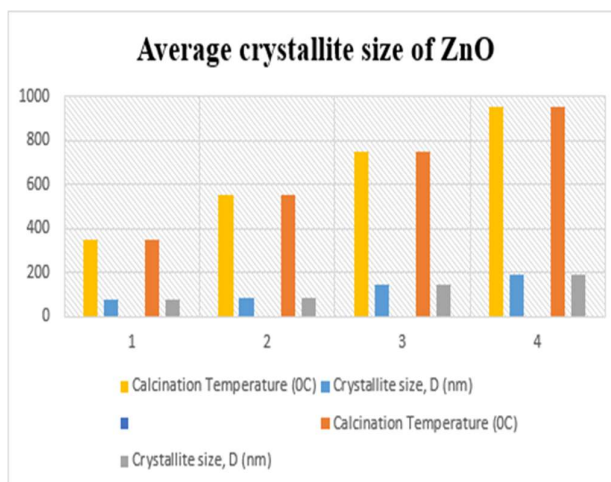
The semi-flexible rod polymer family includes conducting polymer and organic semiconductor polyaniline (PANI). Electrical conductivity and mechanical characteristics make the chemical interesting. One of the most researched conducting polymers is polyaniline.

A multi-stage emeraldine base model is suggested. The reaction starts with pernigraniline PS salt oxidation. Second, aniline monomer oxidizes to radical cation, converting pernigraniline to emeraldine salt.

Polyaniline is made as long-chain polymer aggregates, surfactant-stabilized nanoparticle dispersions, or stabilizer-free nanofiber dispersions, depending on supplier and synthetic method. Surfactant-stabilized polyaniline dispersions

Table: Average crystallite size of ZnO obtained from XRD

Sr. No.	Calcination Temperature (0C)	Crystallite size, D (nm)
1	350	76
2	550	84
3	750	142
4	950	191



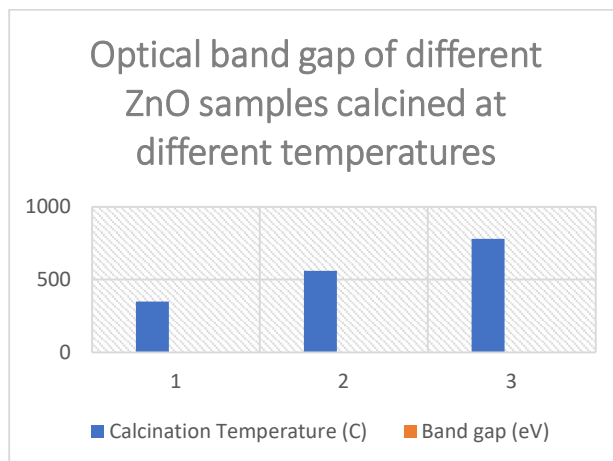
Graph: Average crystallite size of ZnO obtained from XRD

As the calcination temperature rises, the average crystallite size increases. When calcined at 950°C, there is a noticeable rise in crystallite size. Grain boundaries migrate at such high temperatures, resulting in the development of giant grains and the coalescence of small grains.

Table: Optical band gap of different ZnO samples calcined at different temperatures

Sr. No.	Calcination Temperature (C)	Band gap (eV)
1	350	3.34
2	560	3.28

3	780	3.27
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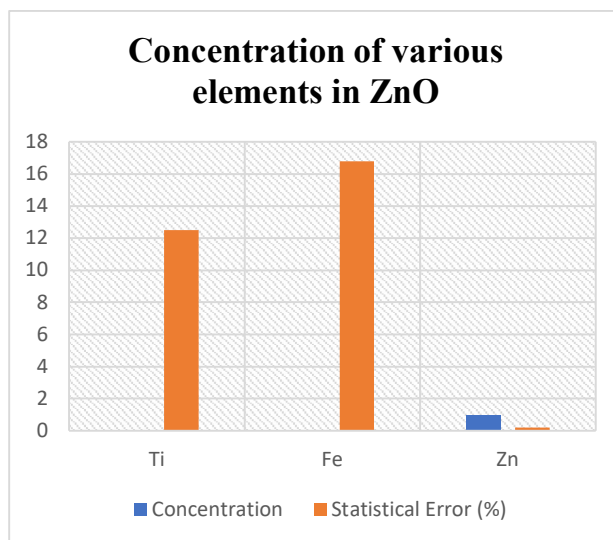


Graph: Optical band gap of different ZnO samples calcined at different temperatures

As the calcination temperature rises, the average crystallite size increases. When calcined at 950°C, there is a noticeable rise in crystallite size. Grain boundaries migrate at such high temperatures, resulting in the development of giant grains and the coalescence of small grains.

Table: Concentration of various elements in ZnO nanoparticles

Element	Concentration	Statistical Error (%)
Ti	1000 ppm	12.5
Fe	980 ppm	16.8
Zn	99.87%	0.19



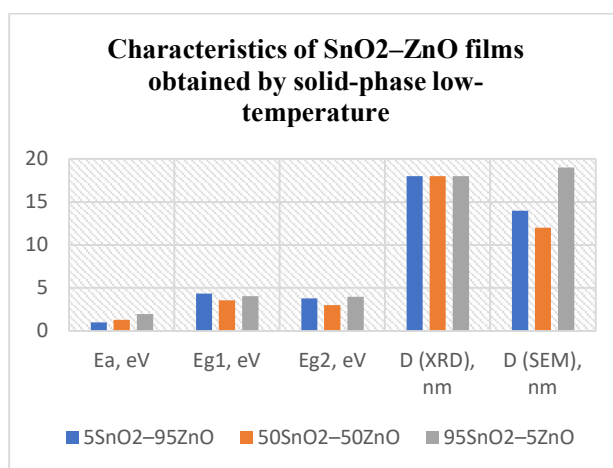
Graph: Concentration of various elements in ZnO nanoparticles

ZnO nanoparticles were made via a straightforward precipitation technique. The XRD and EDS

measurements unequivocally show that the aforementioned procedure produces extremely pure ZnO. ZnO's SEM pictures demonstrate how the calcination temperature altered the material's shape. The produced material's excellent purity and the trace amounts of elements like Fe and Ti were validated by PIXE analysis. An increase in calcination temperature resulted in a decrease in ZnO's band gap and a shift in the absorption maxima toward higher wavelengths.

Table: Characteristics of SnO₂-ZnO films obtained by solid-phase low-temperature

Materials	5SnO ₂ -95ZnO	50SnO ₂ -50ZnO	95SnO ₂ -5ZnO
Ea, eV	0.98	1.29	1.97
Eg1, eV	4.34	3.58	4.05
Eg2, eV	3.79	3.01	3.98
D (XRD), nm	18	18	18
D (SEM), nm	14	12	19

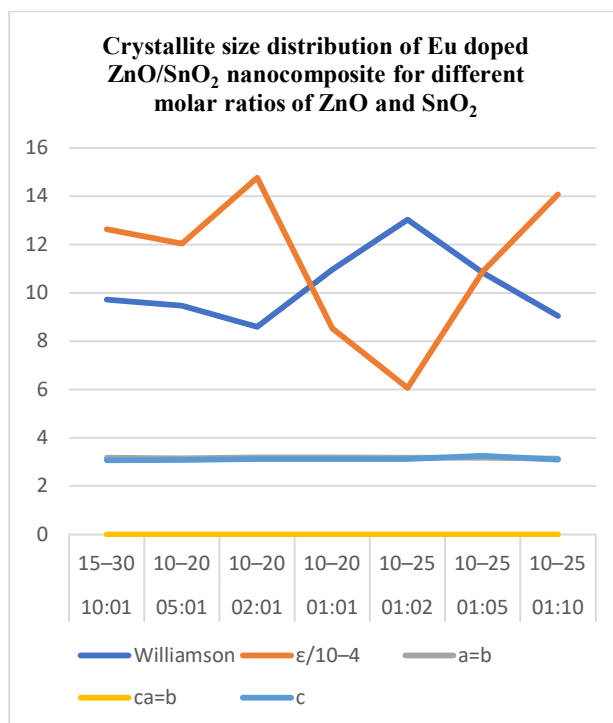


Graph: Characteristics of SnO₂-ZnO films obtained by solid-phase low-temperature

Table: Crystallite size distribution of Eu doped ZnO/SnO₂ nanocomposite for different molar ratios of ZnO and SnO₂ and their lattice parameters

SnO ₂	Scherrer	Williamson	$\epsilon/10^{-4}$	$a=b$	$ca=b$	c
10:1	15-30	9.71	12.64	3.1750	5.1610 4.6122	3.0710
5:1	10-20	9.47	12.04	3.1503	5.1398 4.5628	3.0834
2:1	10-20	8.59	14.77	3.1945	5.1804 4.6481	3.1191
1:1	10-20	10.96	8.53	3.1843	5.1885 4.6208	3.1245
1:2	10-25	13.03	6.06	3.1713	5.1528	3.1236

					4.6058	
1:5	10-25	10.84	10.89	3.1762	5.2230 4.6199	3.2499
1:10	10-25	9.04	14.09	3.1393	5.1375 4.5756	3.1056



Graph: Crystallite size distribution of Eu doped ZnO/SnO₂ nanocomposite for different molar ratios of ZnO and SnO₂ and their lattice parameters

CONCLUSION

At 450°C for SnO₂ and 300°C for ZnO, thin films are sprayed. SnO₂ bottom layer thickness in bilayer ZnO/SnO₂ thin films is measured. This research finds.

ZnO sprayed particles uniformly cover substrates, and the scanned region has fibrous and non-fibrous ZnO thin films. FESEM shows homogenous SnO₂ film on glass. FESEM shows sprayed particles on glass. FESEM photos show agglomerated ZnO/SnO₂ grains. SnO₂'s fibrous surface decreases with thickness. SnO₂ and ZnO have distinct lattice fringes at the atomic contact.

ZnO, SnO₂, and ZnO/SnO₂ AFM images show tiny grains. 3D film growth fluctuated. SnO₂ adds thickness. All developed films are NIR transparent, per UV-visible spectroscopy. 3.68 eV straight band gap in thin SnO₂; larger bottom layer increases bilayer band gap. Bilayer thin film refractive index decreases with thickness.

Temperature decreases film resistance, indicating semi conductivity. Bilayer resistance decreases with thicker SnO₂. Concentration or movement may induce this. Thicker SnO₂ decreases bilayer thin film sheet resistance. Zn increases SnO₂ carrier concentration.

Bilayer ZnO/SnO₂ nano-composite thin films equal prior results in surface, structural, optical, and electrical properties. Bilayered films improved electrical and optical properties. ZnO/SnO₂ bi-layer is in TCOs 129's solar and optoelectronic band gap. Single-layer ZnO/SnO₂ film resistance was lower. AFM images showed a thick bilayer surface. Gas sensing and optoelectronics benefit from bi-layered ZnO/SnO₂ film.

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